

# STAINLESS STEEL HINGES

PAUSW160-IM

FOR SWINGING  
DOOR:

H3

Tertial

Lineal

Wood

## Assembly notice

Notice to be respected for an assembly in  
conformity with our products

01/2021



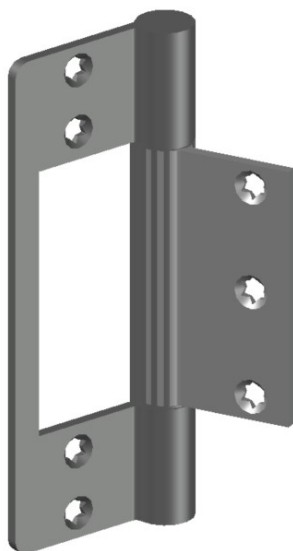
Number of  
recommended fitters:

**2**



1 meter / 1 screwdriver /  
Allen key n°3 / 1 PVC mallet  
/ 2 airbags

kit: PAUSW160-IM



x5



Self-drilling screw 4,8x25 (LINEAL / H3)

x7



Metal screw 5x10 (TERTIAL)

x3



Wood screw 5x30 (Porte Bois)

x2



**Door : H3, LINEAL, Tertial  
and wood door**

**Number of hinges  
according to dimensional limits**

Nb hinges	Door dimensions (mm)
<b>2</b>	lg ≤ 1030 ht < 2350
<b>3</b>	lg ≤ 1030 2350 ≤ ht ≤ 2950

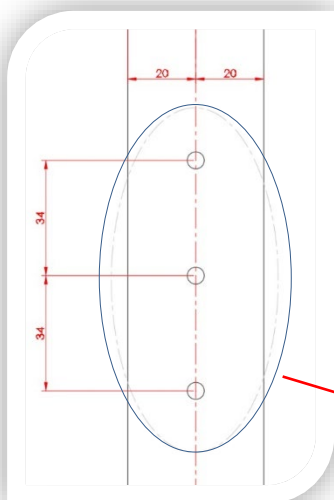
## Position of the hinges on the door according to their quantity

### Door: H3, LINEAL, TERTIAL, Wood

#### 3 HINGES



#### 2 HINGES

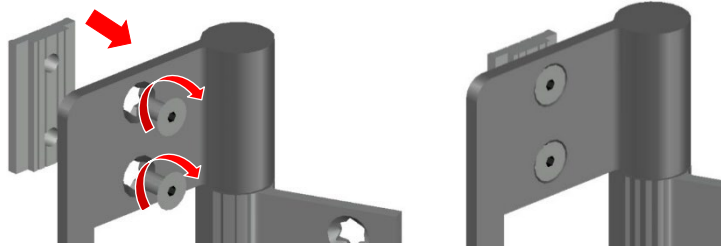


**Tertial and Lineal doors:** factory pre-drilling done

**Wood and H3 doors:** drill in the axis of the door thickness (pre-drill advice: diameter 3.5 mm)

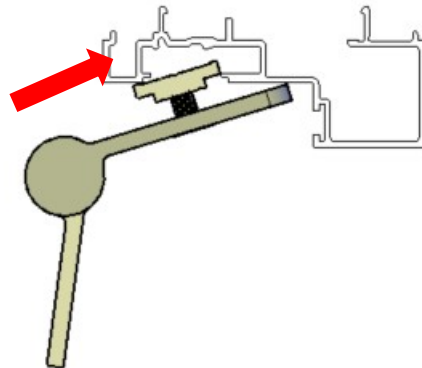
## Assembly of the plate on the hinge

Very lightly tighten  
the 5x10 metal  
screws on the plate



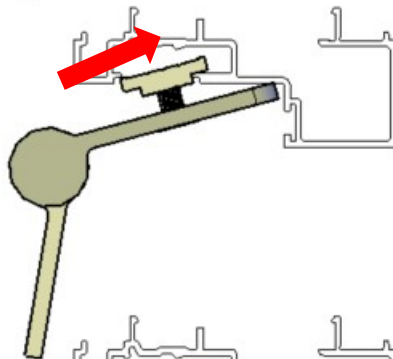
## Put the male hinges into the frame

1



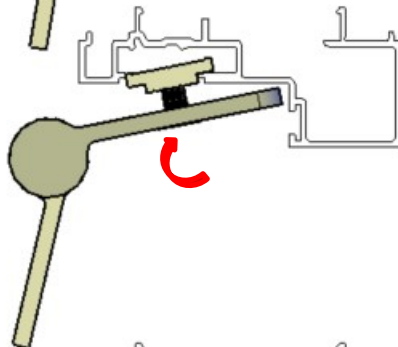
Insert the male hinge at an  
angle in the frame

2

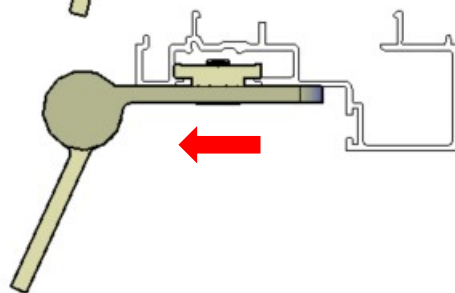


Keep going on putting  
the hinge and fold the  
hinge back onto the  
frame

3

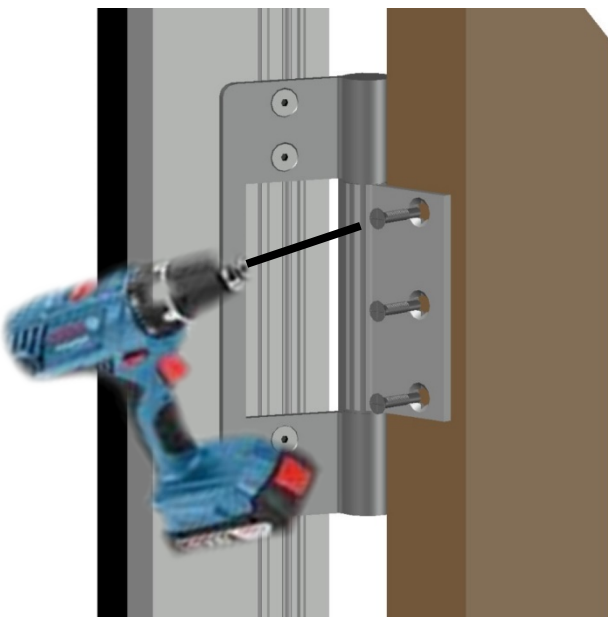
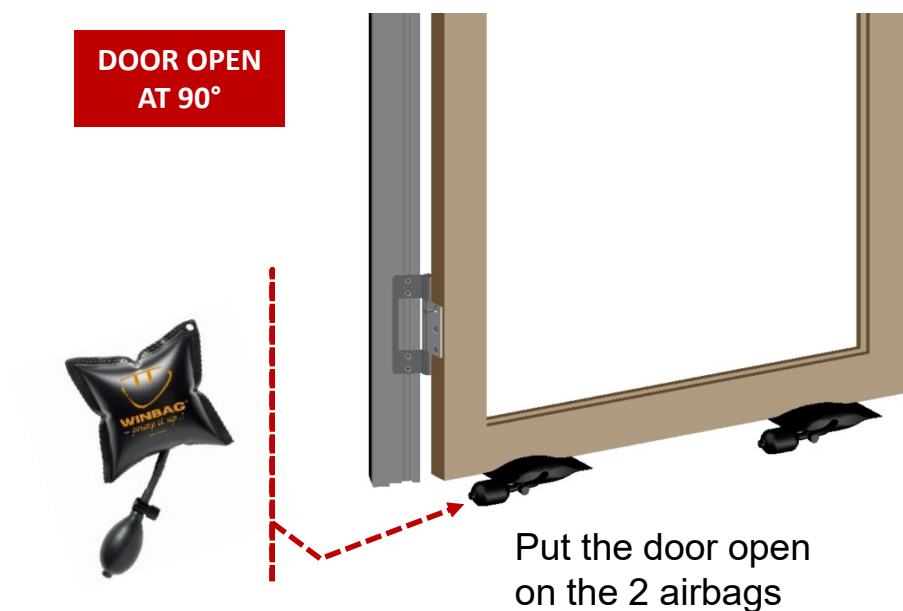


4



Push the hinge against the  
frame and moderately  
tighten the 2 screws of the  
plate

Screw the female hinges to the door according to the procedure (page3)



Screw to use **DOOR SIDE** :



**LINEAL / H3** : self-drilling screw 4,8x25



**TERTIAL** : metal screw 10x5



**Wood door** : wood screw 30x5

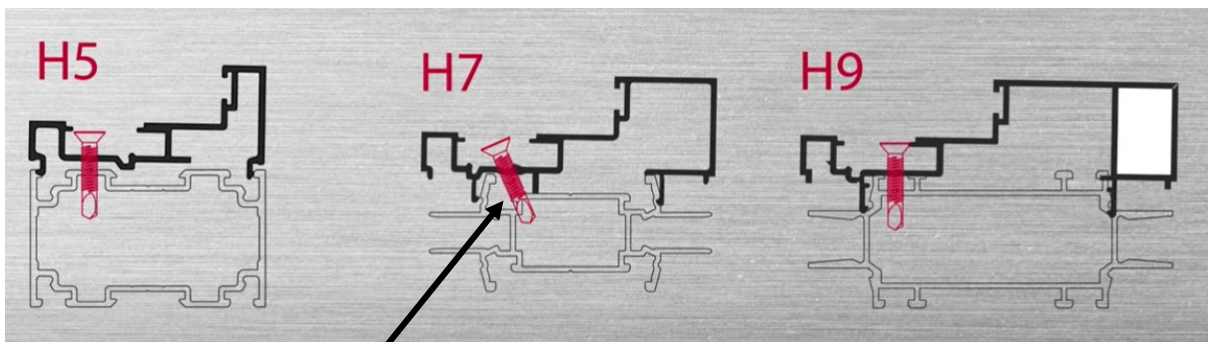
## Attach the door case on the upright hinge side

**Once all the settings have been made and verified:**

- Clearances between the door and the door case
- Clearance under the door
- Correct door operation

**IMPERATIVELY** fix the door case on the upright above and below each male hinge.

**No screwing required on the HT doorframe and on the H7BTDV doorframe**



In the H7 partition: screw at an angle to prevent the screw from falling into the cover trim.