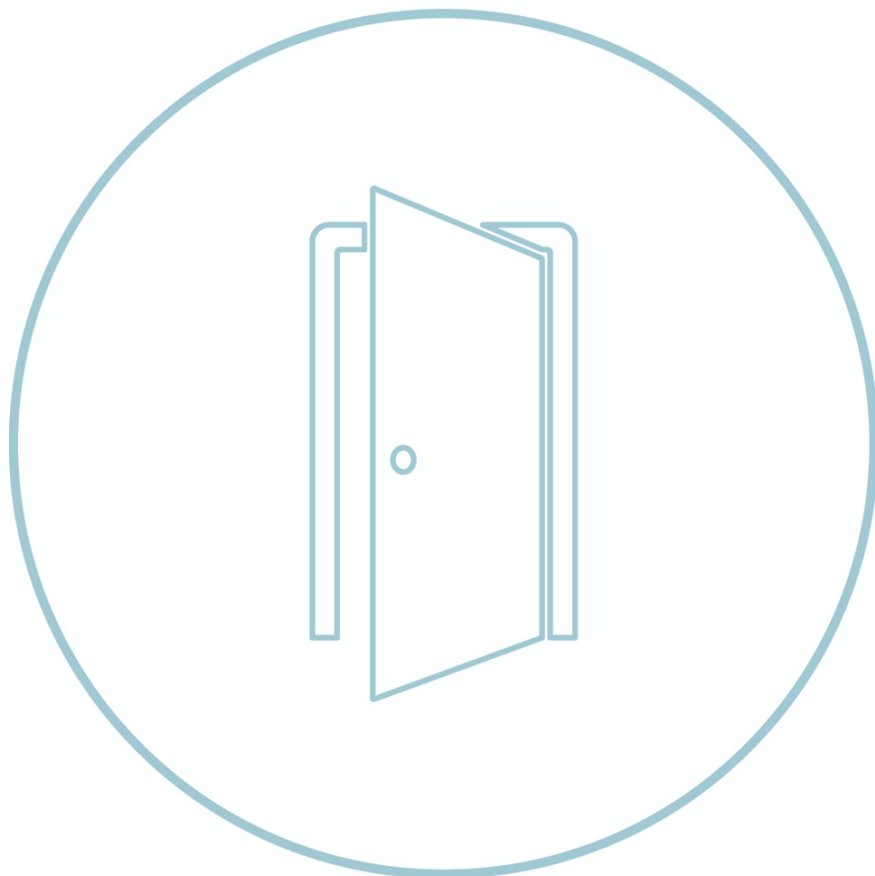


# Door Frame

for H7T double glazing



## Assembly Instructions

Instructions to be followed for the correct  
assembly of our products

11/2018

Recommended number of people for  
assembly: **2**



### Tools:

- 1 saw with adjustable stop block
- 1 laser
- 1 mallet
- 2 solid wood chocks
- 1 power screwdriver

### Technical limits

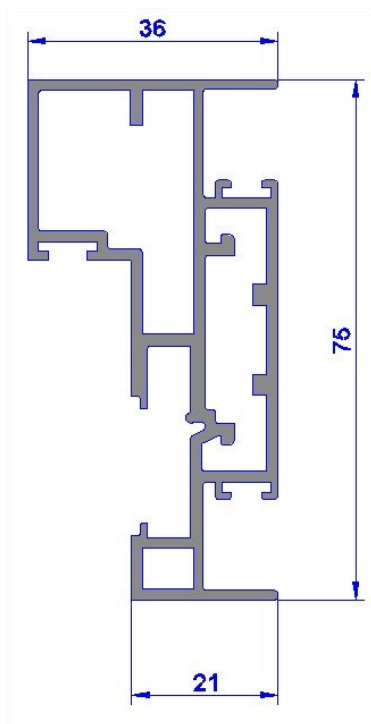


Max. ht: 2800 mm / Max. length: 1082 mm  
Min. ht of transom window: 250 mm  
Max. weight of door: 55 kg

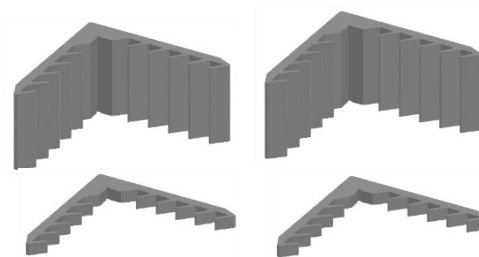


## PROFILES & ACCESSORIES

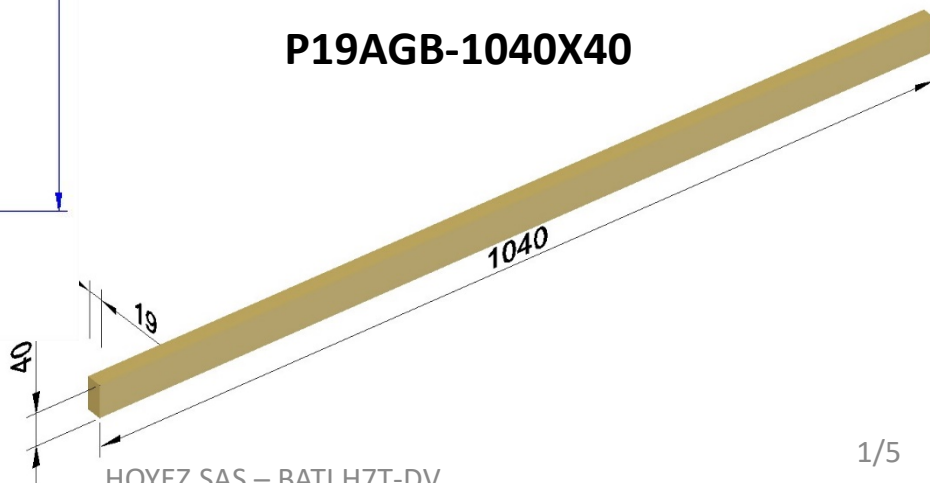
### H7BTDV



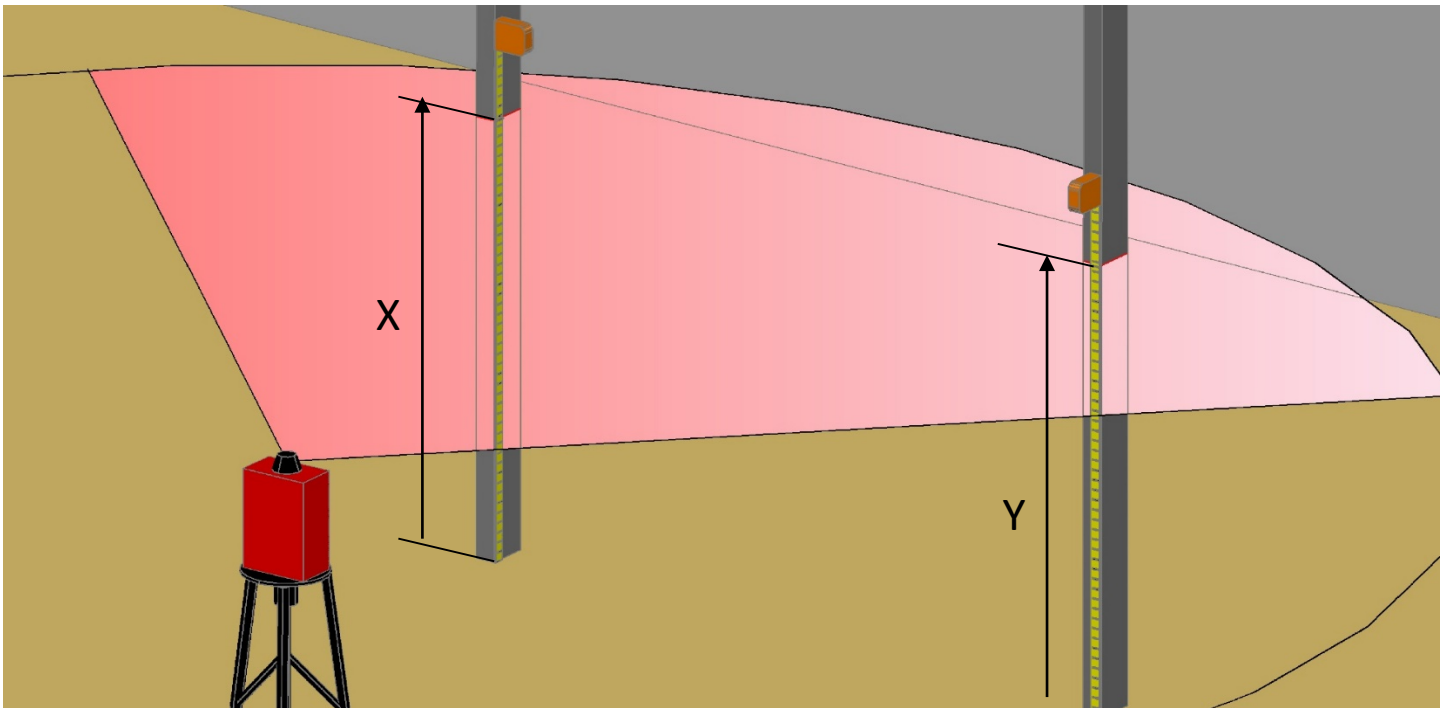
### KITEQH7BT



### P19AGB-1040X40



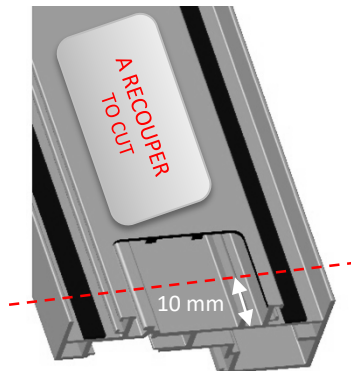
## MEASURING FROM FLOOR LEVEL



Measure the dimensions of X and Y (see diagram)

### Case 1: $X=Y$    2 possibilities

1. Frame supplied with excess length:  
Cut 10 mm off the lower end of both uprights



2. Frame supplied to dimensions:  
Assemble the frame



### Case 2: $X \neq Y$    2 possibilities



1. If the difference between the recorded measurements is greater than 10 mm: It is impossible to assemble the frame correctly

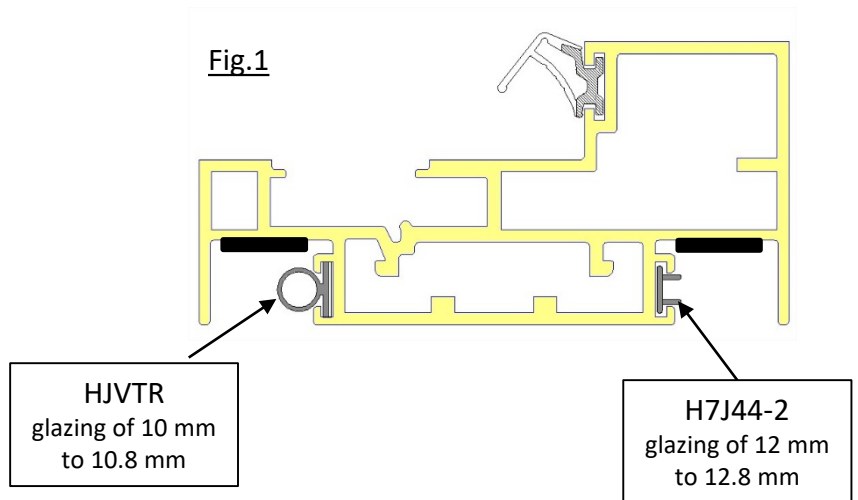
2. If the difference between the recorded measurements is not more than 10 mm:

- Identify **the higher point (the shorter recorded measurement)**
- Make sure if it is located on the hinge side or the lock side
- Cut 10 mm off the bottom of the upright for the higher point
- Cut the bottom of the other upright to the value of  $(10-Z)^*$

*\*Z = positive value obtained by  $(X-Y)$  or  $(Y-X)$*

## ASSEMBLING THE FRAME

Insert the glazing joints in the profile recesses (Fig.1)



Insert the KITEQH7BT brackets in each of the uprights (Fig.2)

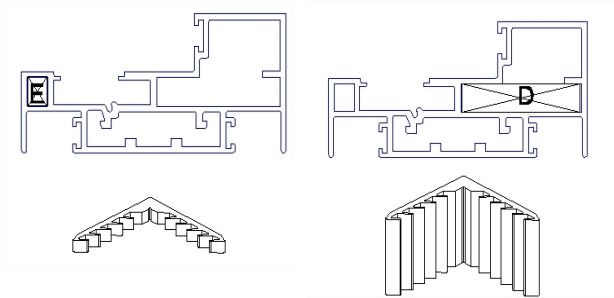
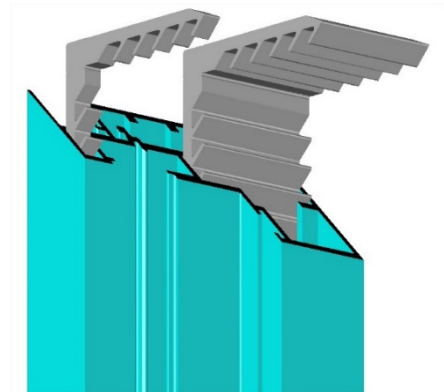


Fig.2



Place the profiles on a flat surface (cover the surface so as not to damage the profiles)

Insert the head of the frame into the brackets (Fig.3)

Hit the wood chocks with the mallet until the head and upright of the frame are joined (Fig.4)

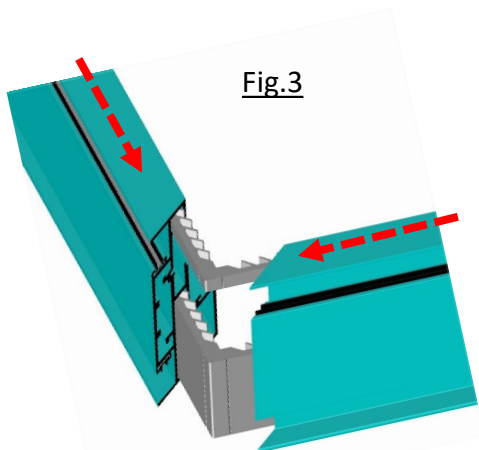
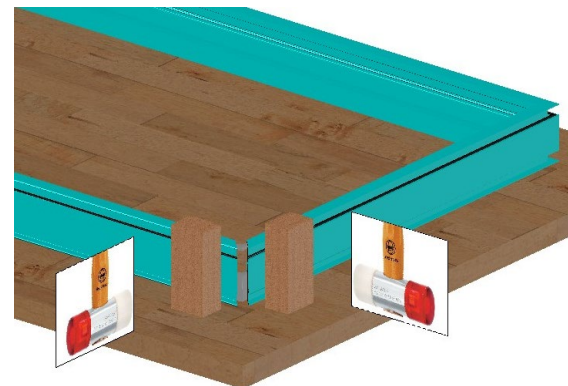


Fig.4



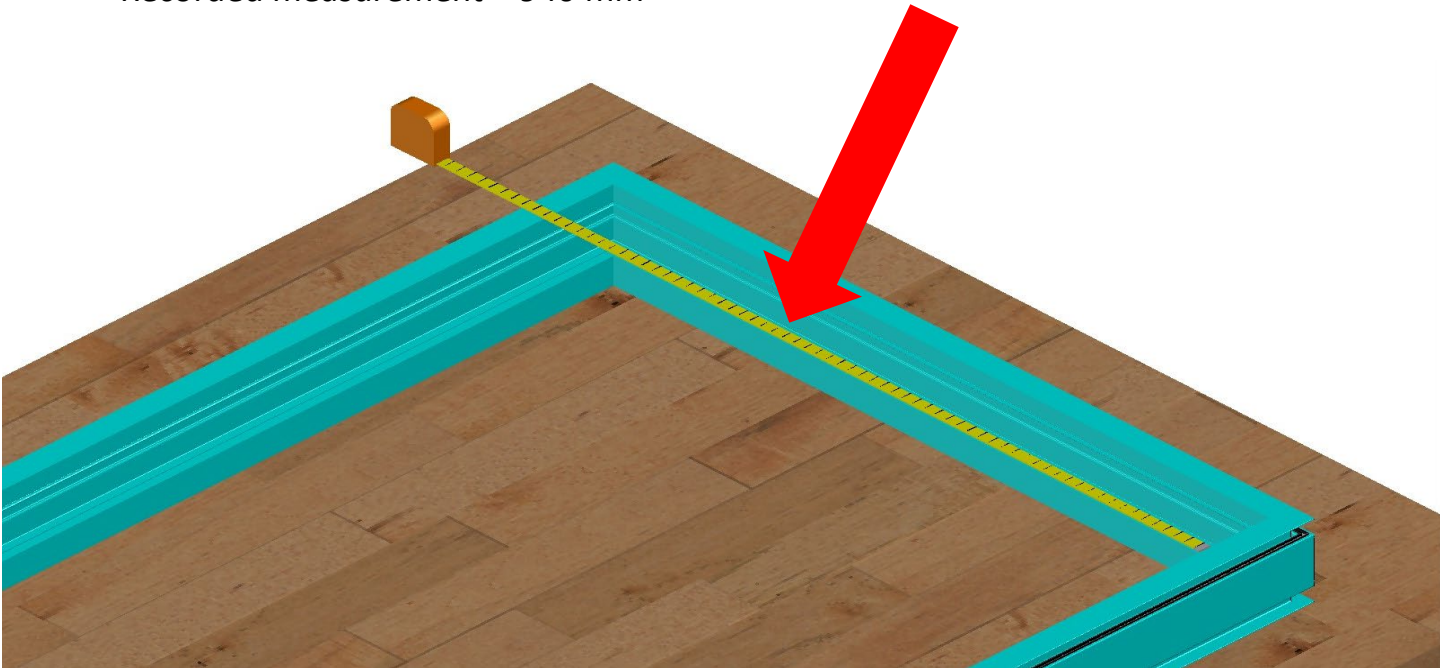
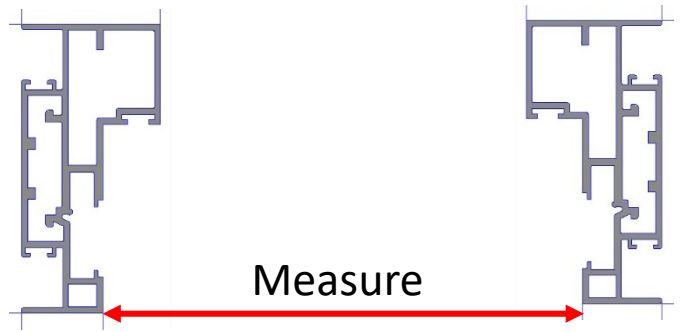
## ASSEMBLING THE BOTTOM WOOD STRIP

At the top of the frame, measure the distance between the profiles.

Example:

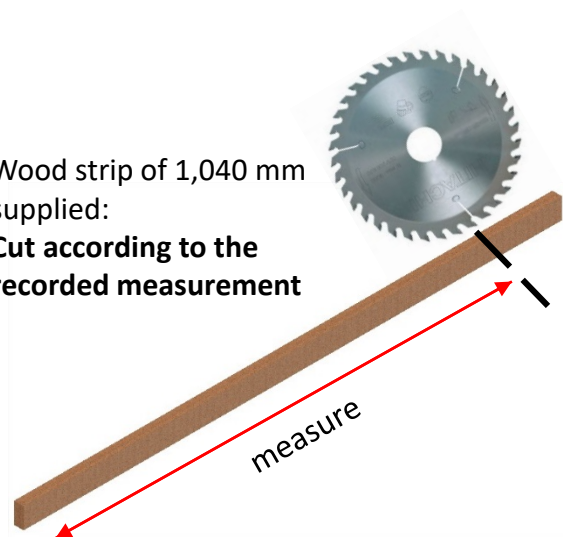
Door = 930 mm

Recorded measurement = 940 mm

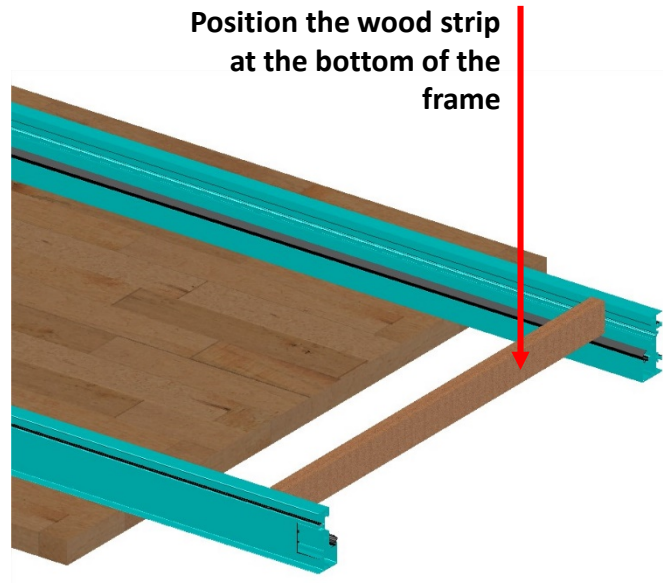


Wood strip of 1,040 mm supplied:

Cut according to the recorded measurement

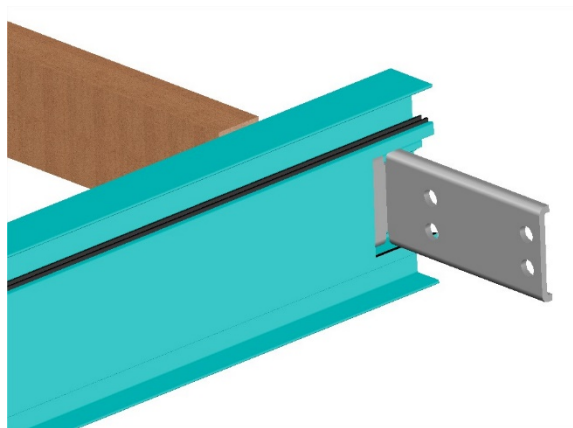
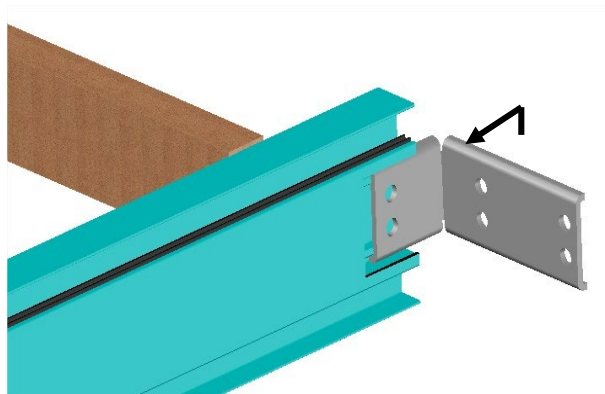


Position the wood strip at the bottom of the frame

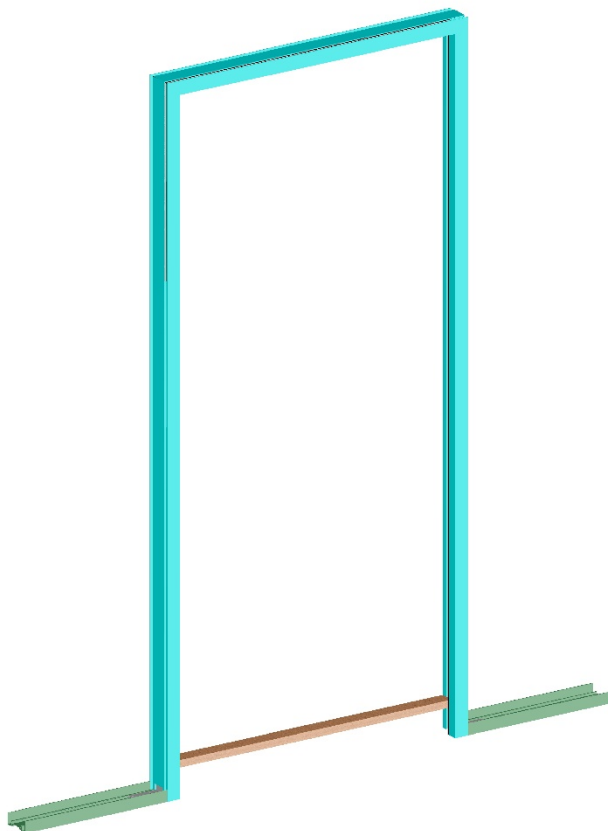
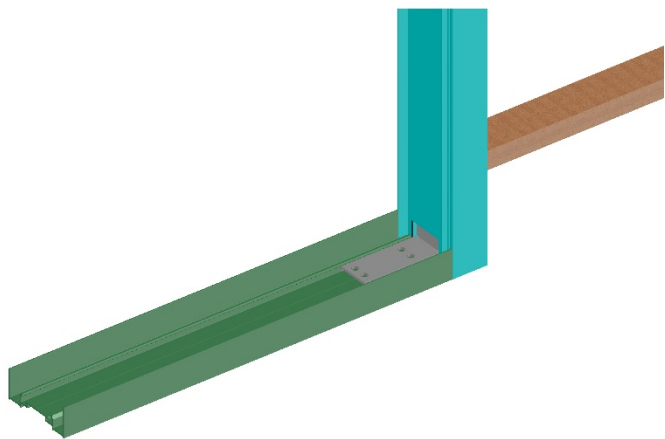


## ASSEMBLING THE H7100P BRACKETS AT THE BOTTOM OF THE FRAME

Insert the H7100P bracket into the bottom of each upright



Lift the frame and put into place





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